

**Biomass to Liquid
a second generation
technology for biofuels
production**

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Biofuels production impact on the environment

	ADEME/DIREM study 2004		JRC/EUCAR/CONCAWE study 2005	
	Gain Energy consumption (%)	Gain GES Emission (%)	Gain énergie consumption (%)	Gain GES Emission (%)
Ethanol ex wheat	57	60	22	30
Ethanol ex beet	58	61	24	32
Ethanol ex ligno cellulosique *	-	-	76	78
EMHV ex rape	69	70	64	70
EMHV ex sun flower	71	75	74	78
BTL *	-	-	94	94

The 2nd generation technologies expectations

- Valorisation of the « entire » plant (1st G = starch, sugar, lipids)
- Higher yields expected (tep/ha)
- Broader source of raw materials
- Less competition with food related raw materials
- Larger flexibility for biofuels raw materials sourcing

Ressources

Ethanol de cellulose

BTL

- agro-industry byproducts (straw, drèches, beet pulp, ..)
- Dedicated annual plants (as biomass)
 - Compatibility with annual economic cycles
 - Backward return possible
- Perennial cultures (miscanthus, switchgrass)
 - Best compromise between productivity and local environnement (nitrogen, pesticide)
 - C4 Plants : best efficiency in water and nitrogen
 - N2 Transfert / remobilisation in rhizomes
 - Use of fields and non-fields soil
 - Forestry and forestry by-products

Raw materials

Europe (biocarburants) (Mtep)	4% 15	5.75% 22	8% 31	10% 40
France (biocarburants) (Mtep)	5.75% 3.3	7% 4	10% 6	10% 6
Europe (Mha) ^[1]	10	15	20	27
France (Mha)	3.3	4.0	6	6

[1] On passe des productions aux hectares en utilisant un ratio Tep éthanol/ha. On a utilisé dans ce chapitre le ratio 1ha= 1.5 Tonne de biocarburant

Ref: « How much bioenergy can Europe produce without harming the environment » (2006)

Bioenergy

	2010	2020	2030
Agriculture	46 MTep	95 MTep	142 MTep
Forestry	42	39	39
By-products	100	100	102
Total	188	234	280

MTep	2010	2020	2030
biofuels	20	27	21
biogaz	13	33	53
Heat/ electricity	13	35	68
Total	46	95	142

Potential for 2nd generation biofuels

Coproduits (estimations actuelles)

- Pailles récoltables (20%) 5.2 MT ms
- Sons 1.2 MT ms
- Pulpes betteraves 1.4 MT ms

Concurrence alimentation animale et chaleur/électricité !

Cultures énergétiques

- Sorgho biomasse, triticale 10 à 15 Tms/ha.an
- Miscanthus, switchgrass 15 à 25 Tms/ha.an
- Taillis à très courte rotation 10 à 12 Tms/ha.an

Concurrence surfaces alimentaires et autres filières énergétiques !

Surfaces CE ???

Production forestières

- Bois : accroissement biologique actuel : 103 Mm³/an
récolte annuelle 59 Mm³/an dont 21 Mm³/an bois d'œuvre.

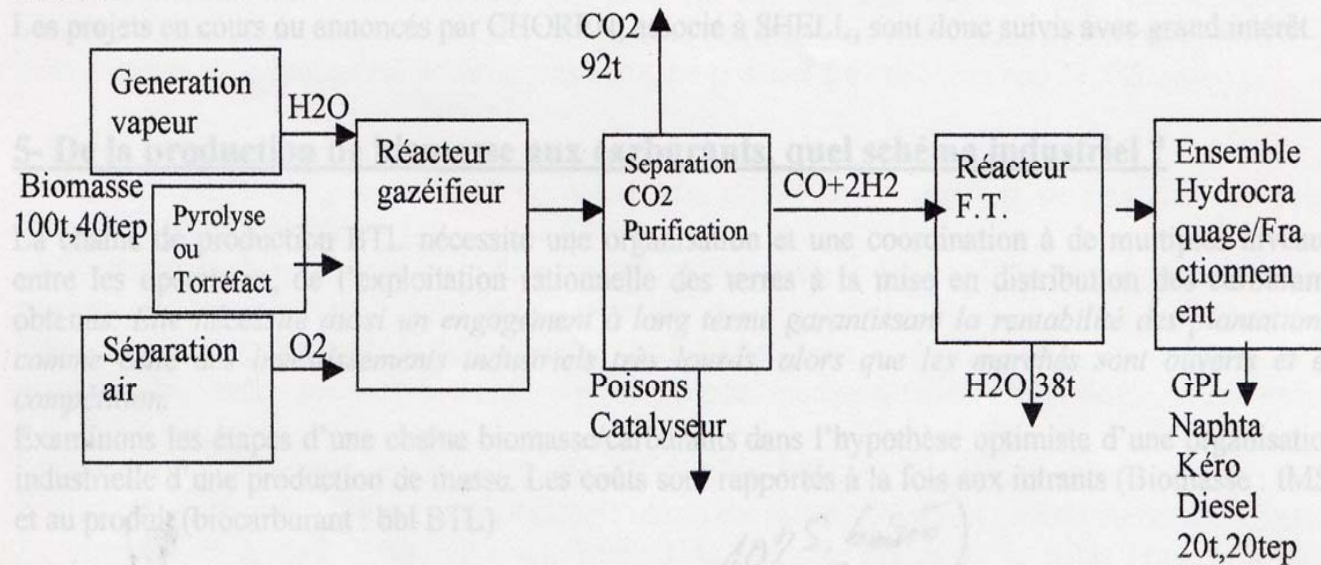
enjeu : mobiliser plus de bois sans déstabiliser usages existants

maximum absolu théorique : 8 Mt/an de bois industriel supplémentaire

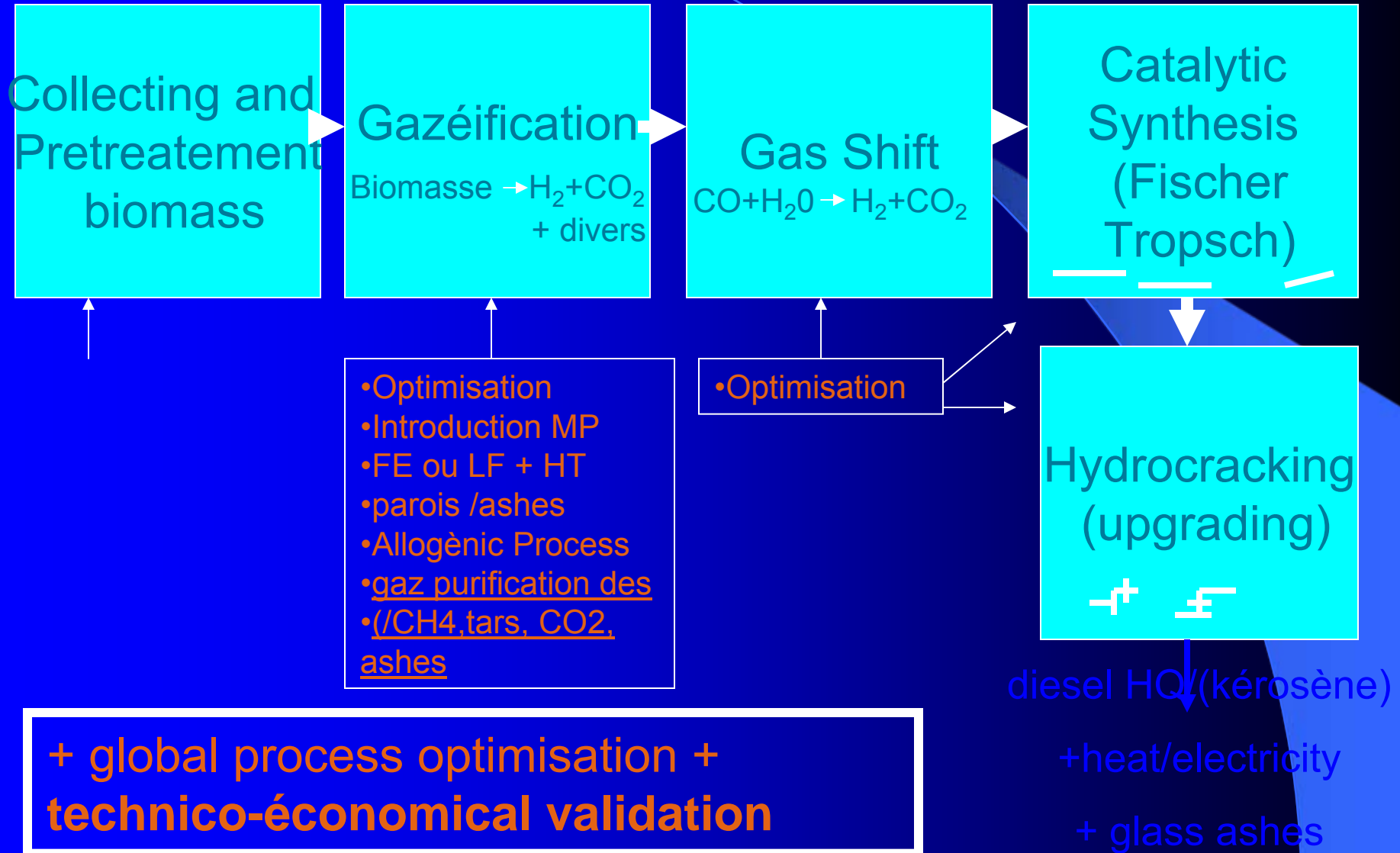
Potentiel max théorique avec coproduits + 1 Mha CE dédiées + forêt :
28 MTms/an = 4.2 Mtep/an ~10 % consommation nationale actuelle ???

The thermochemical route

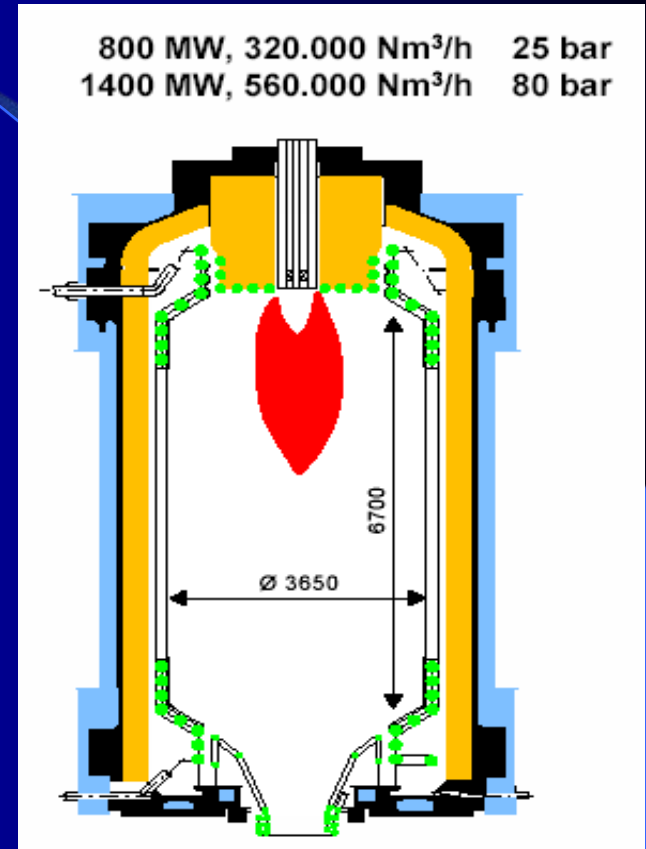
Schéma



BTL process

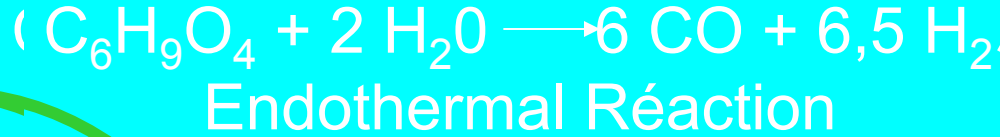


Gazeification



Gazéificateur à flux entraîné (pilote FZK) industrial size

Mass yield of gazéification process



autothermal route:
combustion $\sim 2C + 2H_2$
Remain 4 CO + 4,5 H₂

Allothermal route : external energy added (no combustion)
Remain 6 CO + 6,5 H₂

Synthèse FT nécessite H₂/CO \sim 2

Gas Shift Réaction
 $1,5 CO \longrightarrow 1,5 H_2$
Remain 2,5 CO + 6 H₂

Gas Shift Réaction
 $2 CO \longrightarrow 2 H_2$
Remain 4 CO + 8,5 H₂

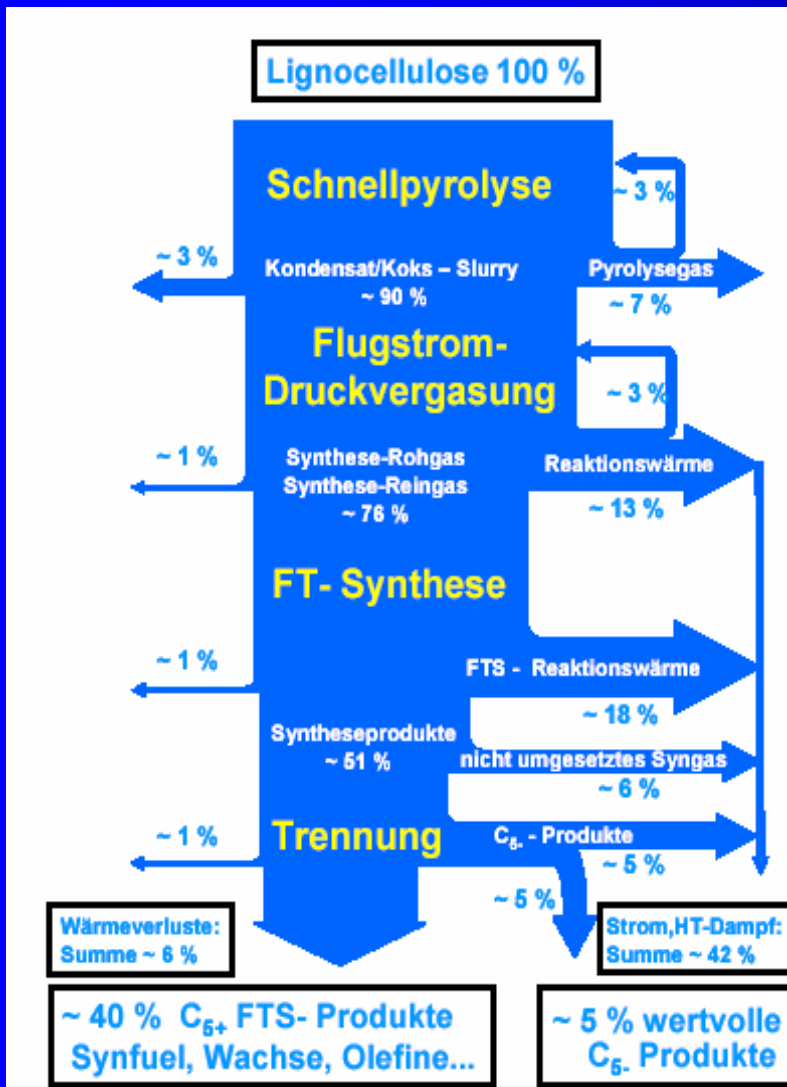
No Gas Shift
But H₂
Remain 6 CO + 12 H₂

Max yield : 2,5 CH₂
réal yield: $\sim 1,5 CH_2$
 η real mass : $\sim 16 \%$

4 CH₂
 $\sim 3 CH_2$
 $\sim 30 \%$

6 CH₂
 $\sim 5 CH_2$
 $\sim 48 \%$

Energy/Mass yields



7 t wood or straw
 collecting stocking drying
 6 t dry wood / straw
 pyrolysis
 4,7 t slurry (coal + oil)
 gazéification + FT
 1,25 t FT products
 upgrading
 1 t biofuel

Yield BTL brut
 = 1,7 tep/ha/year for 12 tDM/ha/year

Énergy

40 % biofuel and synthesis products
 54 % primary énergy heat / élec
 6 % minimal losses

Allothermal processes

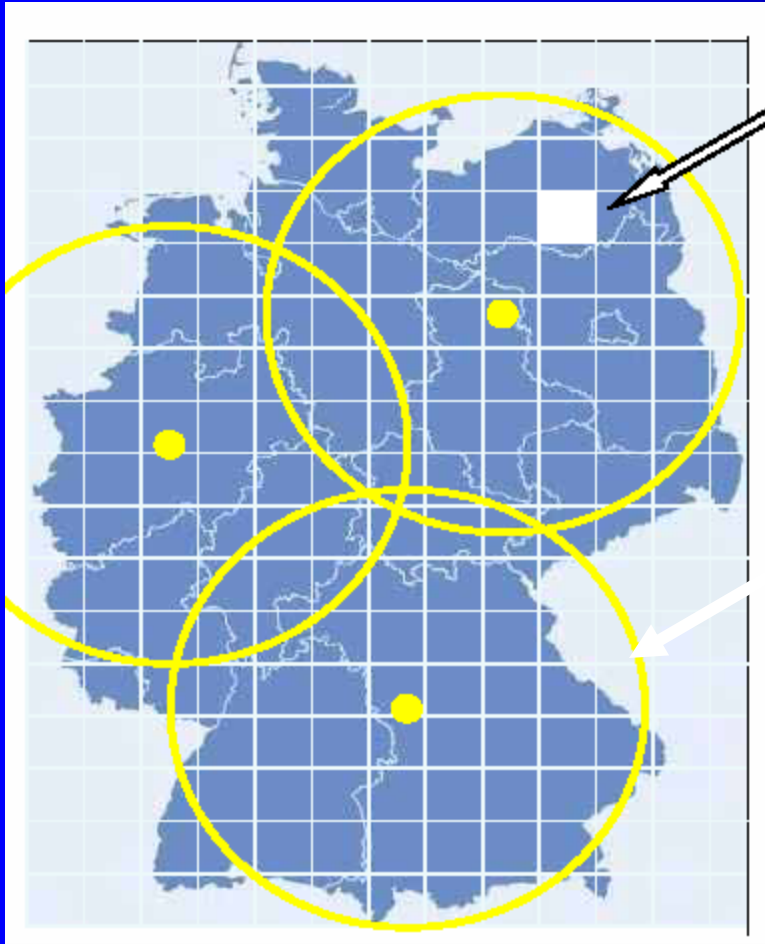
- Basis Concept :
 - Fuel prices(mobile)increasing
 - Energy prices for non mobile use moderate

Basis case	6,7 Mt /year biomass		1,94Mt biofuels
+heat		9,3 Twh/year (1 NE plant)	2,61
+ heat+ H2		32,6 Twh/year (3 NE plants)	3,9

BTL process :logistics

- Scale effect implies very large plants with continuous process : over one million tons biomass /year !!!
- Transport cost: new logistics required
 - biomass densification for transport + easier introduction in gazéificator. Fast pyrolysis ($\underline{L} + S =$ slurry)

BTL plants : concept in Germany

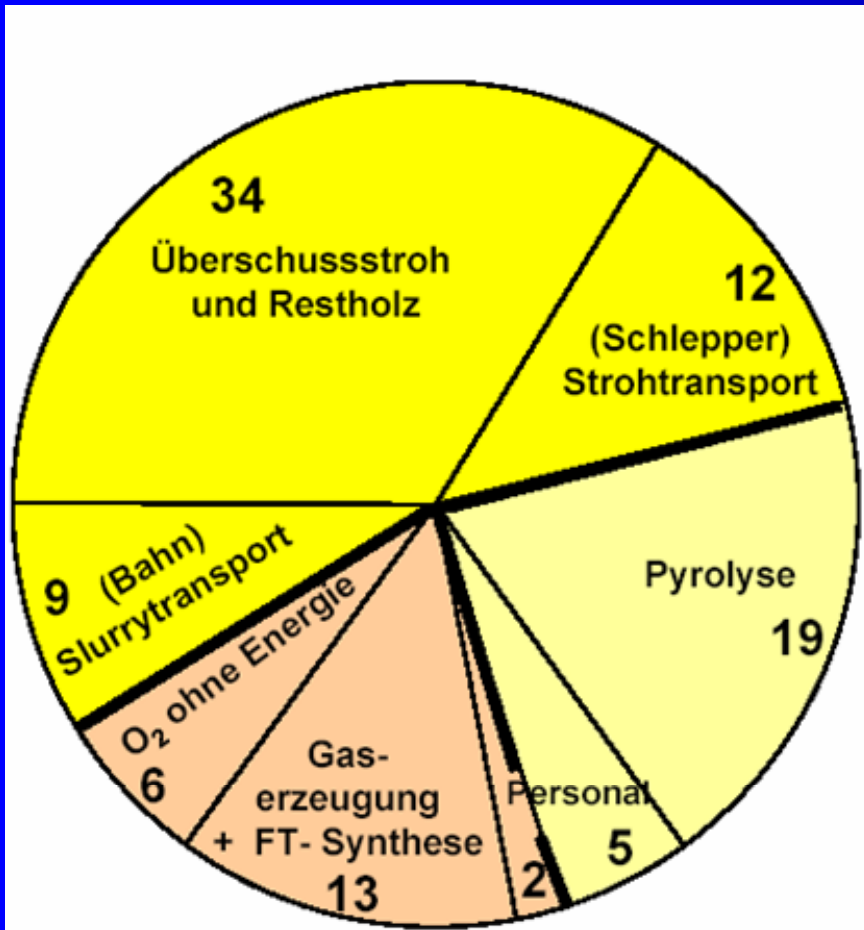


White squares:
100 MW pyrolysis
installations

Yellow circles :
feeding basins for BTL
units

1 Mt/an biofuel

BTL: structure of production costs(%)



Source : FZK

HYPOTHESIS :

- 38 pyrolysis plants
(20-25 M€ / units)

Unit load : 0,2 Mt/year biomass
(straw and forestry by-products)
output 134 000 t/year

- Product shipped to a central
production unit
(500 à 625 M€)

Capacity central unit :

1 Mt/year BTL

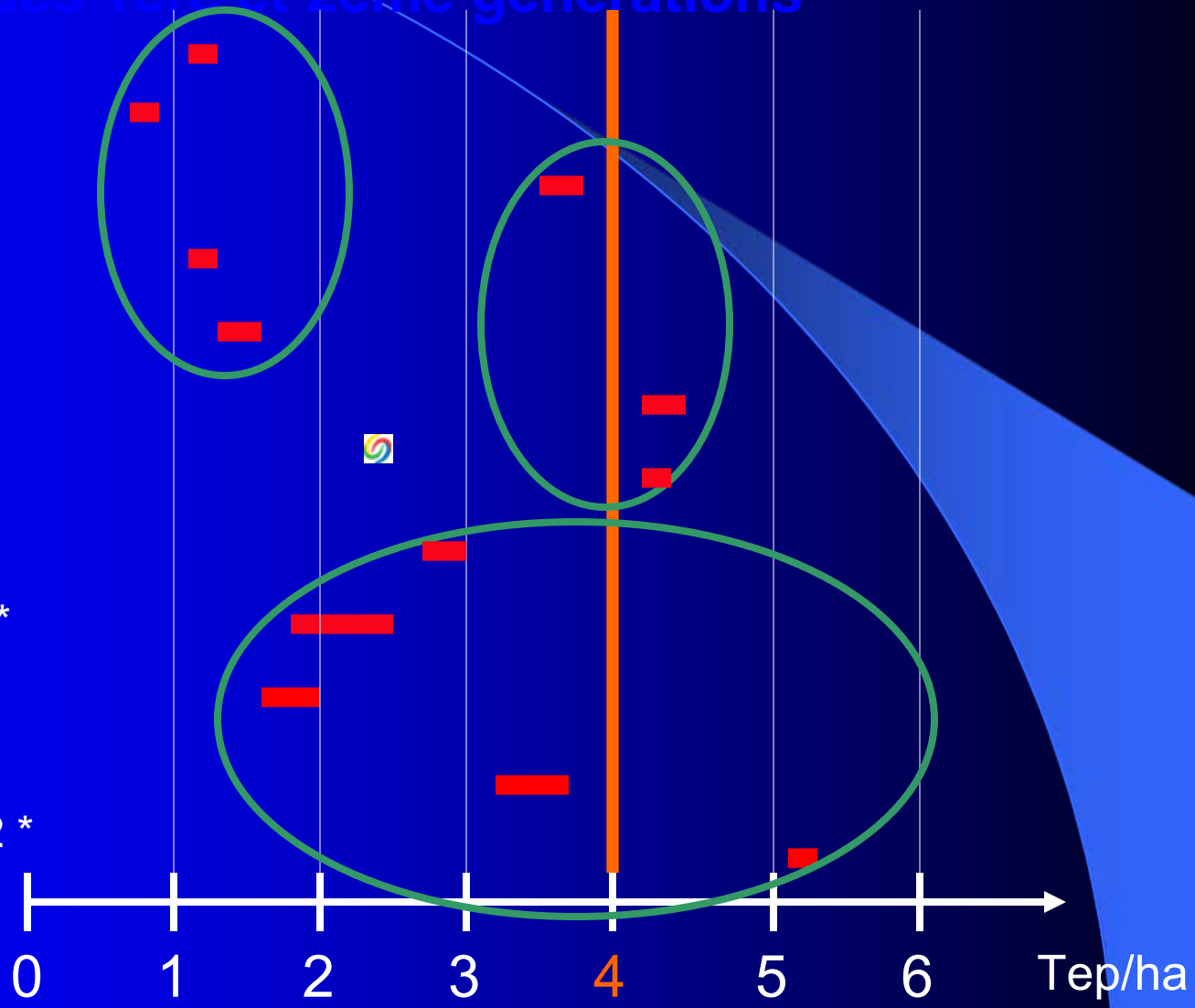
Research

- Germany world leader : demonstration plant CHOREN(β -plant = 15000 t /an), FZK/Lurgi, Gussing, TU Freiberg (Future Energy).
 - (Finlande, USA)
- SASOL (Afrique du sud) gazeification know how and world leader FT. biomass incorporation trials.
- France:
 - PNRB : 3 projects in 2005 + 5 in 2006 + 3 in 2007
 - Partenaires : CEA, DCPR, ARMINES, CIRAD, EdF, IFP, GdF,...
 - LURGI (german firm with CTL + GTL technologies bought by Air Liquide)
 - Pilot (s) CEA and Sofiprotéol + prétéatment biomass

Comparaison rYields cYomparisonsendements bruyts

des 1ère et 2ème générations

- EMHV rape
- EMHV sunflower
- Ethanol beet
- Ethanol wheat
- Ethanol corn
- Ethanol sugar cane
- Biogaz corn base
- Biogaz corn base *
- Ethanol ex cellulose *
- BTL authothermal *
- BTL allothermal *
- BTL allothermal + H2 *



* with 12 tdm/ha

Sources : Comité 2B, FZK, CEA, DOE, DTU, ICÔNE, MAP, Claude Roy